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## ABSTRACT OF THE DISCLOSURE

A bottom sheet inserter is described in which a conveyor is provided on a frame that defines a path for a load. The conveyor is operable to move the load in a forward direction along the path. A bottom sheet insertion station is situated between first and second conveyor flights which support and move a load in a forward direction. A bottom sheet feeder is operable to feed a bottom sheet through the bottom sheet insertion station and under the load as the load moves from the first flight and onto the second flight.

10087727-022602